

**UNIT I****Chapter 1 : Introduction to Hydraulic and Pneumatic System 1-1 to 1-28****Syllabus :**

- 1.1 General layout of oil hydraulics and pneumatic system
- 1.2 Applications, merits limitations of oil hydraulic and pneumatics system.
- 1.3 Properties of fluids, ISO and SAE grades of oil.
- 1.4 ISO symbols used in hydraulic and pneumatic system.
- 1.5 Hazards and safety in Industrial hydraulic and Pneumatics.

1.1	Introduction of Fluid Power	1-1
1.1.1	Fluid Power system	1-1
1.1.2	Types of Fluid Power System	1-1
1.1.3	Oil Hydraulic System	1-2
1.1.3.1	General layout of oil hydraulic system	1-2
1.1.3.2	Components of Hydraulic System	1-4
1.1.4	Pneumatic System	1- 5
1.1.4.1	General layout of Pneumatic system	1-6
1.1.5	Comparison of Oil and Air Fluid System	1-8
1.2	Applications, Advantages and Disadvantages of Oil Hydraulic and Pneumatic System.....	1-8
1.2.1	Applications of Oil Hydraulic System	1-8
1.2.2	Applications of Pneumatic System	1-9
1.2.3	Merits (Advantages) of Oil Hydraulic System.....	1-10
1.2.4	Limitations/Demerits of oil hydraulic system	1-11
1.2.5	Merits (Advantages) of Pneumatic System	1-12
1.2.6	Limitations of Pneumatic System	1-12
1.3	SAE and ISO Grades of Hydraulic Oil	1-13
1.3.1	Important Properties of Hydraulic oil.....	1-13
1.3.2	SAE and ISO grades	1-14
1.4	ISO symbols used in Hydraulics and Pneumatics System.....	1-15
1.4.1	Graphic Symbols for Hydraulic Components	1-15
1.4.2	Pneumatic System Symbols.....	1-20
1.4.3	General layout of oil hydraulics using symbols (Symbolic Layout).....	1-24
1.4.4	General layout of pneumatic system using symbols (Symbolic Layout).....	1-24
1.5	Hazard and Safety in Industrial Hydraulics and Pneumatics	1-25
1.5.1	Hazards in Pneumatic System.....	1-26

1.5.2	Safety Precautions	1-26
1.6	Comparison of Hydraulic and Pneumatic System	1-26

UNIT II**Chapter 2 : Pumps and Actuators 2-1 to 2-45****Syllabus :**

- 2.1 Classification of pumps.
- 2.2 Construction and working of Gear, Vane, Screw, piston pumps (axial and radial).
- 2.3 Performance characteristics and Selection of Pumps.
- 2.4 Classification of Hydraulic and Pneumatic actuators.
- 2.5 Construction and working of Linear and rotary actuators (Motors).

2.1	Introduction to Pump	2-1
2.1.1	Definition of Pump	2-1
2.1.2	Function of the Pump	2-1
2.2	Classification of Hydraulic Pumps	2-2
2.2.1	Positive Displacement Pump.....	2-2
2.2.1.1	Important Features of Positive Displacement Pump	2-2
2.2.1.2	Advantages of Positive Displacement Pumps	2-2
2.2.1.3	Characteristics of Positive Displacement Pump	2-2
2.2.1.4	Classification of Positive Displacement Pumps	2-3
2.2.2	Non-positive Displacement Pumps (Rotodynamic Pumps).....	2-4
2.2.2.1	Important Features of Non-positive Displacement Pumps	2-4
2.2.2.2	Advantages of Non-positive Displacement Pumps	2-5
2.2.2.3	Characteristics of Non-positive Displacement Pump ...	2-5
2.2.2.4	Classification of Non-positive Displacement Pump.....	2-5
2.2.3	Difference between Positive Displacement Pump and Rotodynamic Pump	2-5
2.2.4	Symbols of Pumps	2-6
2.3	Gear Pumps	2-6
2.3.1	Types of Gear Pumps	2-6
2.3.2	Advantages and disadvantages of gear pump	2-9
2.4	Vane Pump	2-10
2.4.1	Important Features of Vane Pump.....	2-10
2.4.2	Types of Vane Pumps	2-10
2.4.3	Comparison between Gear Pump and Vane Pump ..	2-14
2.4.4	Advantages and Disadvantages of Vane Pump	2-14
2.5	Screw Pump.....	2-15



2.5.1	Advantages and Disadvantages of Screw Pump	2-16
2.6	Piston Pumps	2-16
2.6.1	Types of Piston Pumps	2-16
2.6.2	Advantages and Disadvantages of Piston Pumps	2-21
2.6.3	Comparison between Gear Pump and Piston Pump	2-21
2.7	Performance characteristics and Selection of Pumps	2-21
2.7.1	Performance characteristics of pumps	2-21
2.7.2	Selection of Hydraulic Pump	2-22
2.8	Hydraulic and Pneumatic actuators	2-23
2.8.1	Need of the Actuators	2-24
2.8.2	Classification of Hydraulic /Pneumatic Actuators	2-25
2.8.2.1	Rotary Actuators	2-26
2.8.2.2	Linear Actuators (Hydraulic/Pneumatic Cylinders)	2-26
2.8.2.3	Single Acting Cylinders	2-26
2.8.2.4	Double Acting Cylinder	2-27
2.8.2.5	Cushioning of Double Acting Cylinders	2-28
2.8.2.6	Double Rod Double Acting Cylinder	2-29
2.8.2.7	Tandem Cylinder	2-29
2.8.2.8	Telescopic Cylinder	2-30
2.8.2.9	Ram Cylinder (Plunger Cylinder)	2-31
2.8.2.10	Specifications of Hydraulic Cylinder	2-31
2.8.3	Cylinder Mountings	2-32
2.8.3.1	Types of Cylinder Mountings	2-32
2.9	Rotary Actuators (Hydraulic Motors)	2-34
2.9.1	Difference between Hydraulic Pump and Hydraulic Motor	2-34
2.9.2	Types of Hydraulic Motors	2-34
2.9.2.1	Gear Motors	2-35
2.9.2.2	Vane Motors	2-35
2.9.2.3	Piston Motors	2-36
2.9.2.4	Rack and Pinion Type Motor	2-38
2.9.2.5	Semi rotary (Limited Rotary) Actuators	2-38
2.9.3	Symbols of Rotary Actuators (Hydro motors)	2-38
2.9.4	Difference between Linear Actuators and Rotary Actuators	2-39
2.9.5	Selection of Hydro-motors	2-39
2.9.6	Advantages of Hydro Motors over Electrical Motor	2-39

2.10	Pneumatic/Air motors (Rotary actuators)	2-40
2.10.1	Types of Air Motors	2-40
2.10.2	Symbols of Air Motors	2-42
2.10.3	Specification of Air Motors	2-42
2.10.4	Applications of Air Motors	2-42
2.10.5	Difference between Air Motor, Electric Motor and Hydraulic Motor	2-43

UNIT III

Chapter 3 : Control Valves

3-1 to 3-30

Syllabus :

3.1	Classification of Control valves.	
3.2	Pressure control valves - relief, unloading, sequence, counter balance, pressure reducing valves.	
3.3	Direction control valves - Check valve, 2/2, 3/2, 4/2, 4/3, 5/2, 5/3 D.C. Valves used in Hydraulics and Pneumatics.	
3.4	Standard centre positions, Methods of actuation.	
3.5	Flow control valves - Non-compensated, Pressure and temperature compensated.	
3.1	Introduction to Control Valves	3-1
3.1.1	Need or Function of Control Valves	3-1
3.1.2	Definition of Valves	3-1
3.2	Classification of Control Valves	3-1
3.2.1	Seat Valves (Poppet Valve)	3-2
3.2.2	Sliding Spool Valves	3-2
3.2.3	Pressure Control Valves	3-4
3.2.3.1	Types of Pressure Control Valves	3-4
3.2.3.1(A)	Pressure Relief Valve	3-5
3.2.3.1(B)	Pressure Reducing Valve	3-7
3.2.3.1(C)	Unloading Valve	3-8
3.2.3.1(D)	Sequence Valve	3-8
3.2.3.1(E)	Counterbalance Valve	3-9
3.2.4	Direction Control Valves	3-10
3.2.4.1	Classification of D.C. Valves	3-11
3.2.4.2	Symbolic Representation of D.C Valves	3-13
3.2.4.3	Construction and Working of various D.C. valves	3-13
3.2.5	Non Return Valve/Check Valve	3-19
3.2.6	Pilot Operated Check Valve	3-20
3.3	Standard Centre Positions and Methods of Actuation	3-21
3.3.1	Standard centre positions of D.C. Valve	3-21



3.3.2	Methods of Actuation/Operation of D.C. Valves	3-22
3.4	Flow Control Valves.....	3-24
3.4.1	Principle of Flow Control	3-24
3.4.2	Types of Flow Control Valves	3-24
3.4.2.1	Throttle Valve	3-26
3.4.2.2	Non Pressure Compensated Flow Control Valve.....	3-27
3.4.2.3	Pressure and temperature Compensated Flow Control Valve.....	3-28
3.4.2.4	Flow Dividers	3-29

UNIT IV

Chapter 4 : Compressor, Pneumatic Components and Accessories in Fluid System 4-1 to 4-41

Syllabus :

4.1	Types, construction, working principle of Reciprocating and Rotary compressors.	
4.2	Construction, working principle of FRL unit, Dual (twin) pressure valve, Shuttle valve, Quick exhaust valve, Time delay valve.	
4.3	Accessories : Oil reservoir, pipes, hoses, fittings, oil filters, air filters, seals and gaskets, intensifiers, accumulators, heat exchanger, muffler..	
4.1	Introduction	4-1
4.2	Types of Air Compressors	4-2
4.2.1	Reciprocating Compressor	4-4
4.2.1.1	Single Acting Compressor	4-4
4.2.1.2	Double Acting Compressor	4-4
4.2.1.3	Diaphragm Type Compressor	4-6
4.2.1.4	Specification of Reciprocating Compressor	4-6
4.2.2	Rotary Compressors	4-6
4.2.2.1	Liquid Ring Compressor	4-7
4.2.2.2	Lobe Compressor	4-7
4.2.2.3	Screw Compressor	4-8
4.2.3	Difference between Reciprocating and Rotary Compressors.....	4-9
4.2.4	Dynamic or Turbo Compressor.....	4-9
4.2.5	Selection Criteria for Compressors.....	4-10
4.2.6	Symbols of Compressor.....	4-10
4.2.7	List of Manufactures of Compressors	4-10
4.3	Construction, Working Principle of FRL Unit, Dual (Twin) Pressure Valve, Shuttle Valve, Quick Exhaust Valve, Time Delay Valve.....	4-11

4.3.1	Construction, Working Principle of FRL Unit.....	4-11
4.3.2	Dual (twin) pressure valve, Shuttle valve, Quick exhaust valve, Time delay valve.	4-16
4.3.2.1	Dual (twin) pressure valve (AND Gate Valve)	4-16
4.3.2.2	Shuttle valve (OR gate Valve)	4-18
4.3.2.3	Quick Exhaust Valve	4-19
4.3.2.4	Time Delay Valve	4-19
4.4	Accessories : Oil reservoir, pipes, hoses, fittings, oil filters, air filters, seals and gaskets, intensifiers, accumulators, heat exchanger, muffler.....	4-20
4.4.1	Accessories of Hydraulic System	4-20
4.4.2	Accessories of Pneumatic System	4-21
4.4.3	Reservoir (Oil Storage Element).....	4-22
4.4.4	Air Receiver	4-23
4.4.5	Pipes and Hoses	4-23
4.4.5.1	Introduction to Pipes.....	4-23
4.4.5.2	Important Factors for Pipes and Hoses	4-24
4.4.5.3	Hoses	4-27
4.4.6	Filters	4-28
4.4.6.1	Classification of Filters	4-29
4.4.6.2	Filter Materials	4-31
4.4.6.3	Location of Filter	4-31
4.4.7	Seals and Gaskets	4-31
4.4.7.1	Classification of Seals	4-32
4.4.8	Intensifier (Pressure Booster).....	4-34
4.4.9	Accumulators	4-36
4.4.9.1	Types of Accumulators	4-36
4.4.9.2	Necessity of accumulator for every huge hydraulic press	4-39
4.4.10	Heat Exchangers (Cooler).....	4-39
4.4.10.1	Types of heat exchanger	4-39
4.4.11	Oil Heaters	4-40
4.4.12	Muffler (Silencer)	4-40

UNIT V

Chapter 5 : Oil Hydraulic Circuits 5-1 to 5-28

Syllabus :

5.1	Simple oil hydraulic circuits - Single and Double Acting Hydraulic cylinders, motors.
5.2	Speed control Meter-in, Meter-out, Bleed Off circuit.
5.3	Regenerative, counterbalance, sequencing circuits, synchronizing, two pump unloading.
5.4	Hydraulic circuits for Milling machine, Grinding machine, Shaper machine, slotting machine.
5.5	Remedies and fault detection in Hydraulic circuits



5.1	Introduction	5-1
5.2	Definition of Hydraulic Circuit.....	5-1
5.3	Main Components of Hydraulic Circuits	5-1
5.4	Hydraulic Power Pack	5-2
5.4.1	Types of Hydraulic Circuits	5-2
5.4.1.1	Preliminary Simple Circuits.....	5-2
5.5	Speed Control Circuits.....	5-8
5.5.1	Types of Speed Control Circuits	5-8
5.5.1.1	Meter-in speed control circuit.....	5-8
5.5.1.2	Meter-out circuit.....	5-10
5.5.1.3	Bleed-off speed control circuit	5-12
5.5.1.4	Speed control of bi-directional hydromotor	5-13
5.5.2	Difference between Meter-in and Meter-out Circuits	5-14
5.5.3	Difference between Meter-Out and Bleed-Off Circuit.....	5-14
5.6	Regenerative Circuit	5-15
5.7	Counter balance Circuit	5-16
5.8	Sequencing Circuits.....	5-17
5.8.1	Sequencing Devices.....	5-17
5.8.2	Types of Sequencing Circuits	5-17
5.9	Motion Synchronisation Circuit	5-19
5.10	High-Low Double Pump Hydraulic Press Circuit (two pump unloading)	5-21
5.11	Machine Tools Hydraulic Circuits.....	5-22
5.11.1	Hydraulic circuit for milling machine table.....	5-22
5.11.2	Hydraulic circuit for surface grinder table	5-23
5.11.3	Hydraulic shaper machine circuit	5-24
5.11.4	Hydraulic Slotting machine circuit	5-25
5.12	Maintenance of Hydraulic System	5-26
5.12.1	Remedies and Fault detection in Hydraulic Circuits...	5-26

UNIT VI**Chapter 6 : Pneumatic Circuits****6-1 to 6-30****Syllabus :**

- 6.1 Direct / Indirect Control of Single and Double Acting Air cylinders, motors.
- 6.2 Speed control circuit for cylinders and motors.
- 6.3 Sequencing circuits, Logic AND/OR circuits, Time delay circuits, piston continuous back and forth.
- 6.4 Simple Hydro-pneumatic applications.
- 6.5 Simple Electro-Pneumatic circuits.
- 6.6 Remedies and fault detection in Pneumatic circuits
- 6.7 Maintenance of hydraulic and Pneumatic systems.

6.1	Introduction	6-1
6.1.1	Definition of Pneumatic Circuit	6-1
6.1.2	Main Components of Pneumatic Circuits.....	6-1
6.1.3	Types of Pneumatic Circuits.....	6-2
6.1.3.1	Preliminary Basic Circuits (Direct control).....	6-3
6.1.3.2	Indirect control/Pilot Control Circuits (Impulse Operation).....	6-6
6.2	Speed Control Circuits.....	6-8
6.2.1	Speed control of single acting cylinder using 3 × 2 DC valve.....	6-8
6.2.2	Speed control of double acting cylinder	6-9
6.2.3	Speed control of uni-directional air motor	6-10
6.2.4	Speed control of bi-directional air motor	6-10
6.3	Sequencing Circuits	6-11
6.3.1	Types of Sequencing Circuits.....	6-12
6.3.2	Logic controlled Circuit	6-15
6.3.3	Time Delay Circuit.....	6-16
6.3.4	Piston continuous back and forth	6-18
6.4	Simple Hydro-pneumatic Applications	6-20
6.4.1	Types of Hydro pneumatic system	6-20
6.4.1.1	Air oil reservoir	6-20
6.4.1.2	Hydraulic check unit	6-21
6.4.1.3	Air hydraulic intensifier	6-22
6.5	Simple Electro-Pneumatic Circuits	6-22
6.6	Comparison of Hydraulic and Pneumatic System.....	6-28
6.7	Maintenance of Pneumatic System	6-28

- **Time Management Sheet for Writing Answers ..T-1**
- **Model Question Papers..... Q-1 to Q-4**

